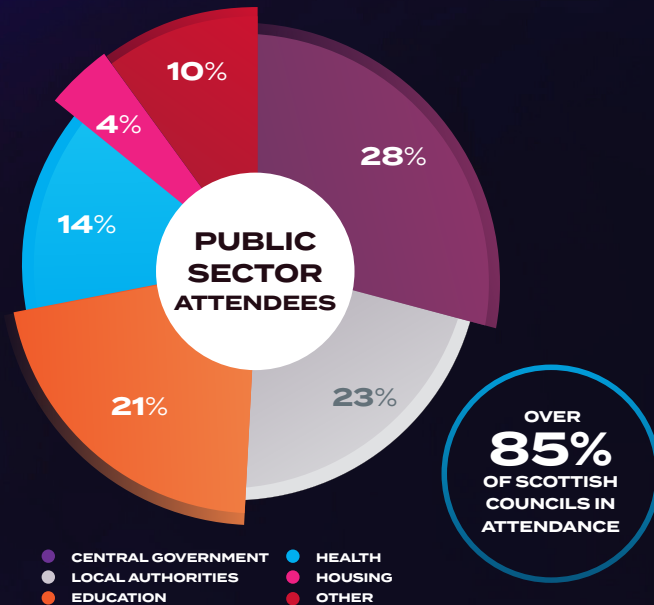


**1500+**  
ATTENDEES

## AUDIENCE PROFILE



### JOB TITLES REPRESENTED

- Chief Executive
- Contract Manager
- Director of Business and Finance
- Director of Procurement
- Facilities and Procurement Manager
- Head of Procurement
- Procurement Director
- Senior Procurement Manager
- Senior Procurement Officer
- Strategic Sourcing Director

### TOP SPENDING ORGANISATIONS ONSITE

- Aberdeen City Council
- Charing Cross Housing Association
- Edinburgh City Council
- Fife Council
- Glasgow City Council
- NHS Greater Glasgow and Clyde
- NHS Scotland National Services Scotland
- North Lanarkshire Council
- Renfrewshire Council
- Scottish Government
- South Ayrshire Council
- South Lanarkshire Council
- University of Edinburgh
- West Dunbartonshire Council

### TOP SECTORS EXHIBITING

- Document Management
- Furniture
- IT Solutions
- Office Supplies
- Print Solutions
- Recruitment
- Workwear
- Training
- Procurement solutions
- Utilities
- Vehicles
- Waste

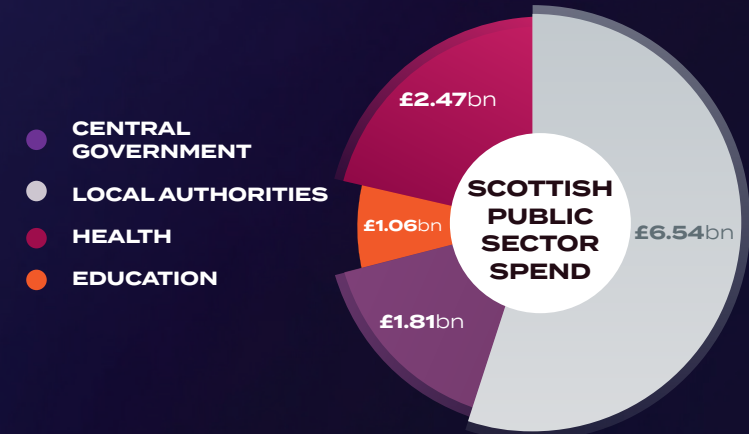
FEATURING



IN ASSOCIATION WITH



## MARKETPLACE OVERVIEW



### UNIQUE BUYING ORGANISATIONS IN SCOTLAND

Local Government	32
Central Government	52
Health	23
Education	35
Housing	161
Others	41
<b>TOTAL</b>	<b>344</b>

**+£11bn**  
PUBLIC SECTOR SPEND IN SCOTLAND

DELIVERED BY

